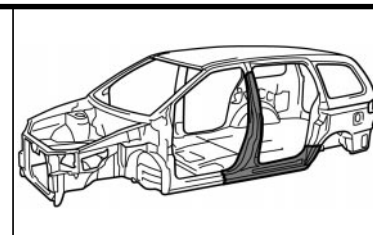
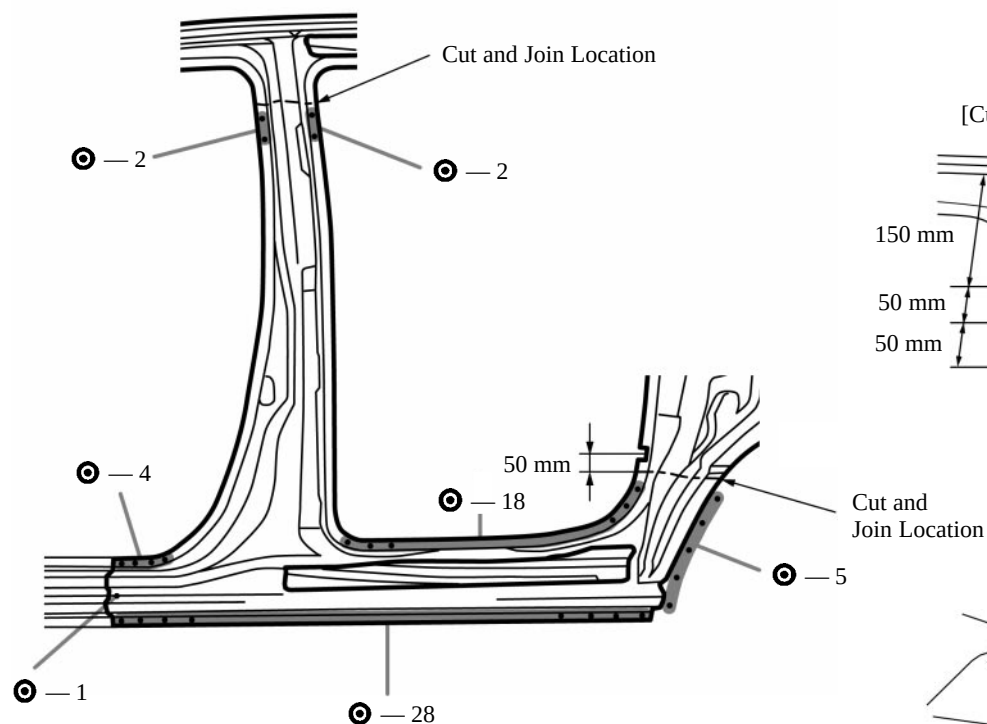


CENTER BODY PILLAR (CUT)

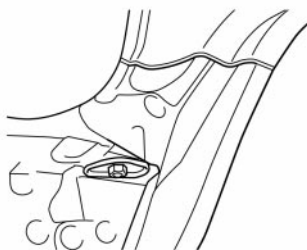
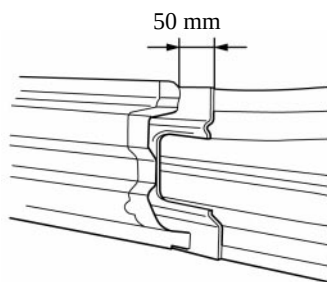
REMOVAL



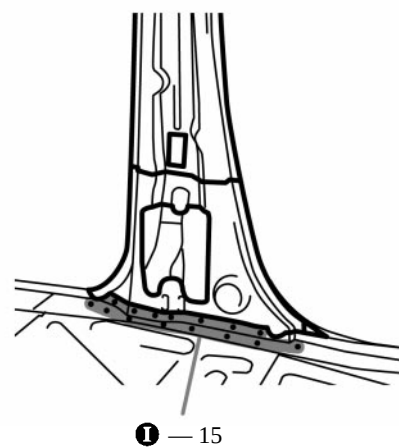
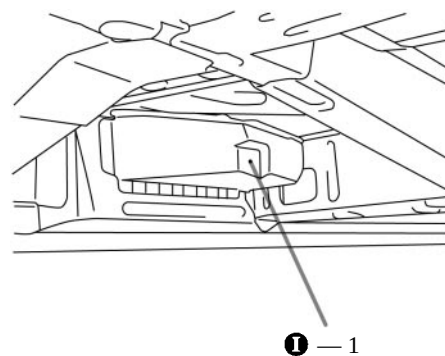
[Cut and Join Location]



[Cut and Join Locations]



mm	in.
50	1.97
150	5.91

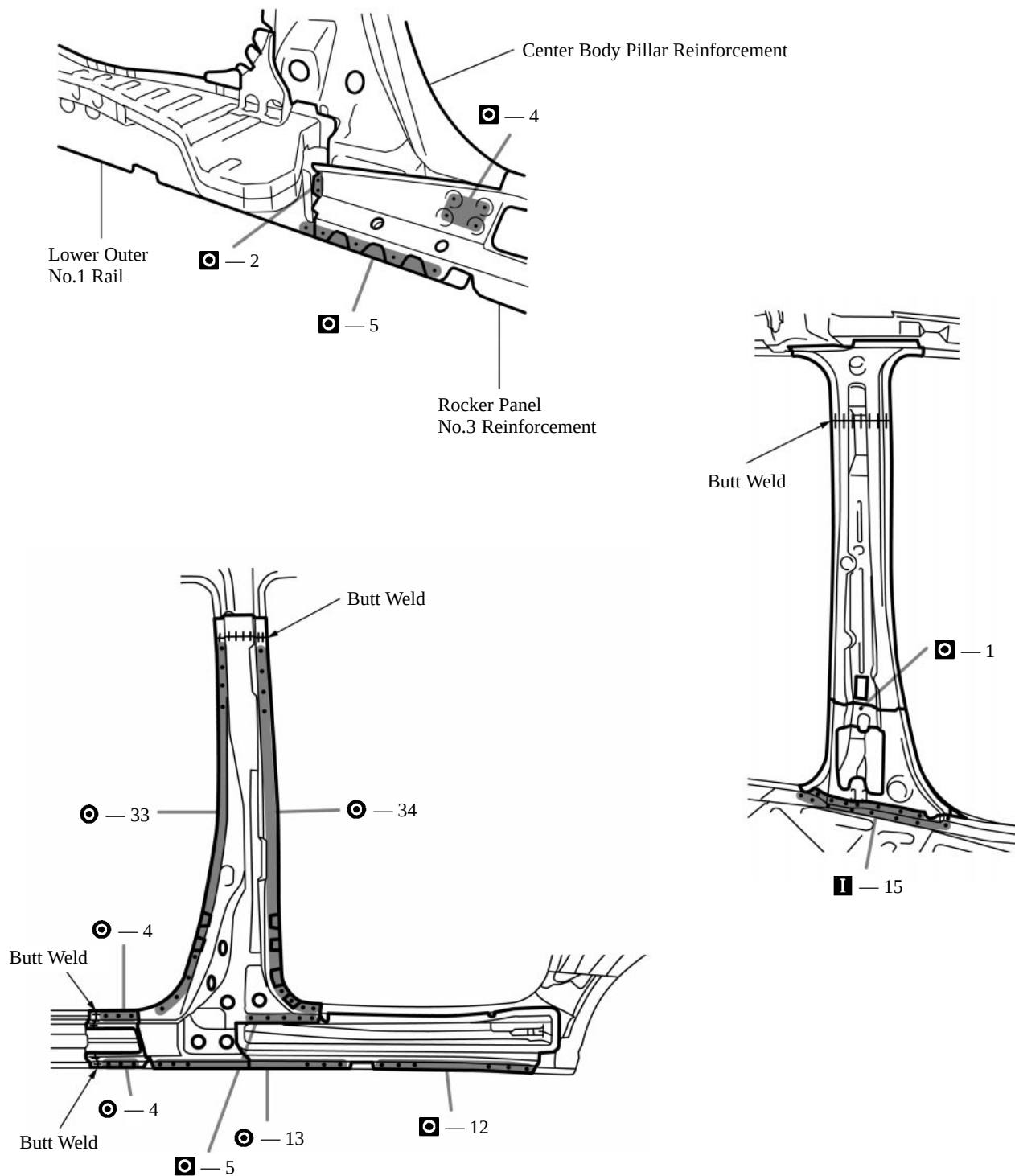


1. Cut and join the parts at the locations as shown above.

HINT:

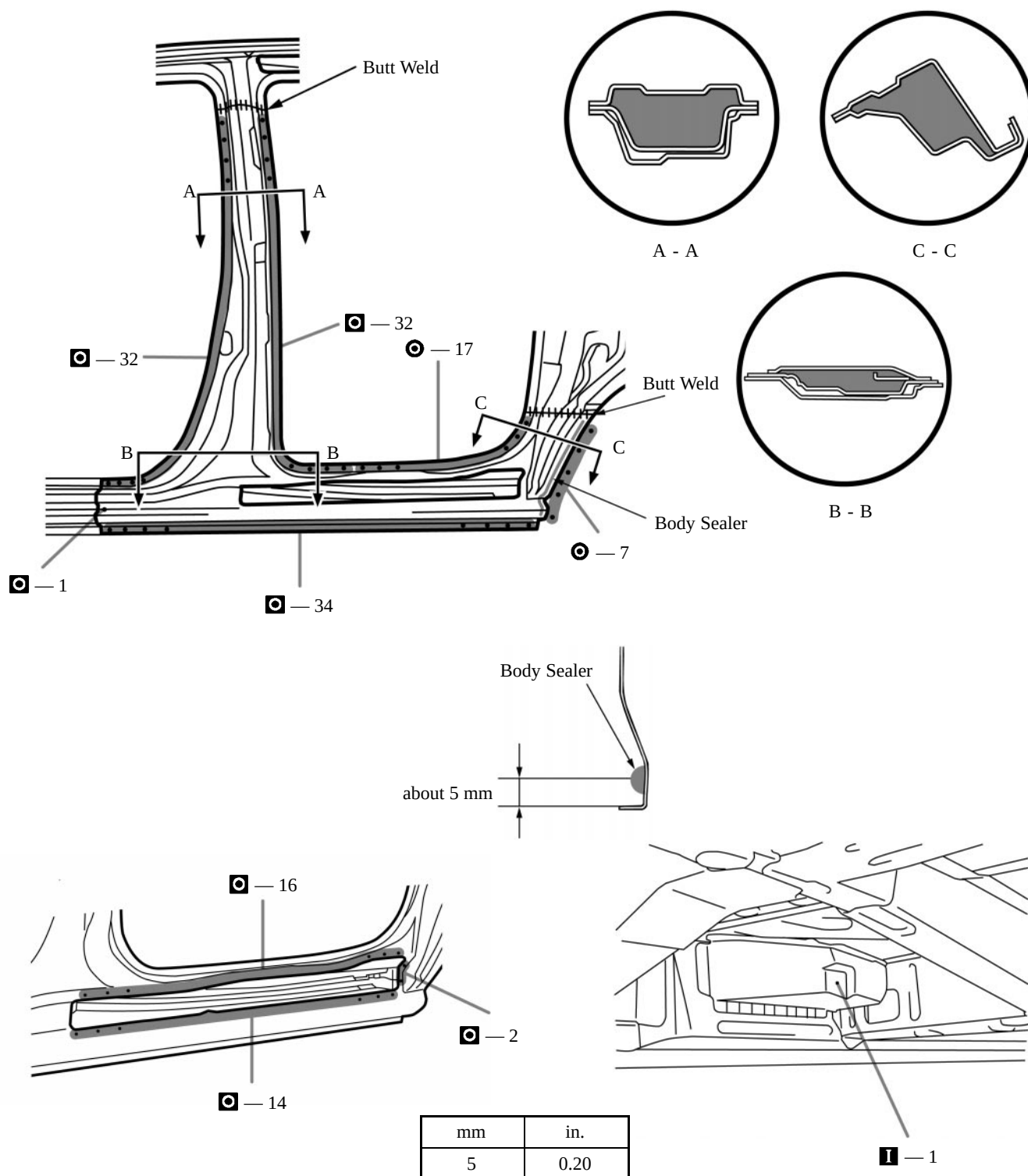
- 1) Shift the each cut and join locations of the center outer pillar, reinforcement and inner pillar.
- 2) Shift the each cut and join locations of the rocker outer panel and rocker No.3 reinforcement.

INSTALLATION



1. Before temporarily installing the new parts, weld the rocker panel No.3 reinforcement and center body pillar reinforcement and lower outer No.1 rail with standard points.
2. Temporarily install the new parts and measure each part in accordance with the body dimension diagram.
3. Before welding the new parts, check the fit of the front door and slide door.

[Foamed Material Application Areas]



4. Before temporarily installing the new parts, apply body sealer to the wheel arch.

HINT:

- 1) Apply body sealer about 5 mm (0.20 in.) from the flange avoiding any oozing.
- 2) Apply sealer evenly, about 3 - 4 mm (0.12 - 0.16 in.) in diameter.
- 3) For other sealing points, refer to section AR.

5. After welding the center and rocker reinforcement and inner pillar to the vehicle install the outer pillar.
6. Apply foamed material to the pillar and quarter sections.